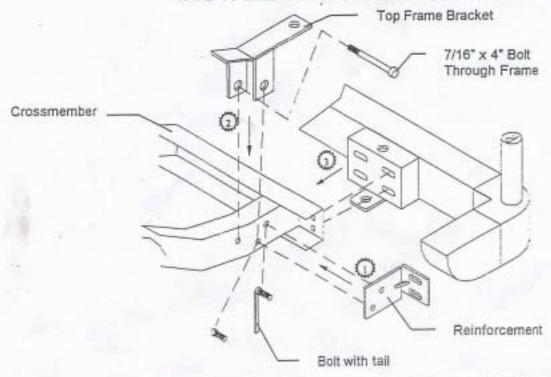
## REAR BUMPER w/TIRE CARRIER

## RW200 TJ (1998) INSTALLATION INSTRUCTIONS



Remove stock bumper. Loosely bolt reinforcements to frame by inserting bolt with tail through large hole in bottom of frame rail into upper hole. Attach Top Frame Bracket to top of frame, over reinforcement using 1 ¼" bolt in lower hole through the frame and reinforcement and 4" bolt through the frame. Do this for each side.

Place Runck bumper against rear cross-member, a helper or floor jack may be helpful for this.

Place remaining bolts and washers through reinforcement, cross-member and bumper. Bolt top frame bracket to bumper with 7/16" x 1 1/4" bolt and nut with tail welded to it for ease of attachment. Snug all nuts.

NOTE: It is very important to re-install the two bolts that you removed from the frame, through the bumper bracket to the bottom of the frame.

Align bumper and tighten all hardware.

## HARDWARE LIST

- Right Reinforcement
- 1 Right Top Frame Bracket
- 2 7/16" x 1 1/4" bolts with tails
- 10 7/16\* serrated nuts
- 2 7/16" x 4" bolts

- 1 Left Reinforcement
- Left Top Frame Bracket
- 8 7/16" x 1 1/4" bolts
- 10 7/16" flat washers
- 2 7/16" nuts with tails



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